

Basis	<b>Fast curing casting system for vacuum tools</b>
Resin	<b>ebatemp new Comp. A</b>
Hardener	<b>PUR 5 Comp. B</b>
Colour	alu grey

### Applications

- Vacuum forming tools
- Foundry pattern
- Negatives

### Properties

- very smooth surface
- polishable
- well castable
- well workable
- aluminium filled

### Processing data

Product		Mixture ebatemp new / PUR 5	Resin ebatemp new Comp. A	Hardener PUR 5 Comp. B
Colour		alu grey	alu grey	brown
<b>Mixing ratio</b>	<b>p. b. w.</b>		<b>100</b>	<b>16</b>
Viscosity at 25°C	mPas	1300 ± 300	2500 ± 500	20 ± 5
Density at 20°C	g / cm <sup>3</sup>	1,65 ± 0,05	1,72 ± 0,05	1,21 ± 0,02
Pot life 200 g / 20°C	min.	4,5 - 5,5	-	-
Curing time at RT	hrs.	1 - 2	-	-

### Physical data

Properties	Inspect. requirem.	Unit	Value
Flexural strength	EN ISO 178	MPa	40 ± 5
Flexural modulus	EN ISO 178	MPa	4700 ± 400
Flexural strength at breakage	EN ISO 178	%	1,1 ± 0,1
Compressive strength	EN ISO 604	MPa	56 ± 5
Impact resistance (Charpy)	EN ISO 179	kJ/m <sup>2</sup>	4 ± 0,5
Heat resistance (HDT)	DIN EN ISO 75 B	°C	90 ± 3
Shore hardness	DIN 53505	Shore D	80 ± 3
Coefficient of linear expansion	DIN 53752	10 <sup>-6</sup> K <sup>-1</sup>	-
Linear shrinkage	internal	%	ca. 0,13

### Sales units (packages)

Packing size	A-Pack	<b>ebatemp new / PUR 5</b>	resin 10 x 1,000 kg / hardener 10 x 0,160 kg = 11,600 kg
Units	Comp. A	ebatemp new Comp. A	1,000 kg / 8,000 kg / 25,000 kg
	Hardener	PUR 5 Comp. B	1,000 kg / 6,000 kg

## In General

**ebalta ebatemp new** is a high-quality two-component Polyurethane casting resin, which is very suitable for the production of vacuum thermoformed mouldings. The fast casting resin, which is filled with very fine aluminium powder is very well castable and after curing very well polishable and workable.

With **ebatemp new** vacuum thermoformed mouldings can be produced within 1-2 hours, these moldings show a temperature capacity of 80-90°C .

Post-curing is not necessary.

Material should be carefully stirred up/ shaken before use.

## Storing

Storage at room temperature 18-25 °C.

Already opened containers should be closed immediately after use and should be used as soon as possible.

Information about the expiration date you find on the sales packages.

## Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

## Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.

Non-cured products are waste which is subject to inspection and has to be disposed accordingly.

In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

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